



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3235-1**Job Sheet 180477**

Part No: D3235-1

Job Qty: *38 ea*

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/6/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: D3235 REV.A IPP A 04.04.19 New issue KJ/JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	44 pcs	7/6/18	7/6/18	0.00	0.00	Purchasing		<i>SEP 17 2018</i>
120	Packaging	44 pcs	7/6/18	7/6/18	0.00	0.00	Packaging2		<i>SEP 17 2018</i>
130	QC	44 pcs	7/6/18	7/6/18	0.00	0.00	QC6		<i>38</i>
140	HandFinish	44 pcs	7/6/18	7/6/18	0.00	0.35	HandFinish1		<i>SA 18-09-18</i>
150	QC	44 pcs	7/6/18	7/6/18	0.00	0.00	QC3		<i>SA 18-09-18</i>
160	Powdercoat	44 pcs	7/6/18	7/6/18	0.00	0.42	Powdercoat1		<i>SA 18-09-18</i>
170	QC	44 pcs	7/6/18	7/6/18	0.00	0.00	QC3	<i>DAS</i>	<i>SEP 19 2018 68</i>
180	Packaging	44 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1	<i>6</i>	<i>SEP 19 2018 9-89</i>
190	QC21-SA	44 Ea	7/6/18	7/6/18	0.00	0.00	QC21	<i>9-89</i>	<i>SEP 19 2018</i>

Part Op 110 - Issue P/O to Metec : Machine as per dwg C of C is required

Descriptions: 120 - Ensure C of C is attach

160 - START TIME: *3:30* OVEN TEMPERATURE: *320°* FINISH TIME: *4:00**M 55593***Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.0052 ft (.0683 ea)	110-Purchasing	<i>5110864</i>
D3235-1P	Lug	44 pcs (1 ea)	110-Purchasing	<i>5110857</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	3	301	0
	D3235-1P	44	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches ± 0.010	4.460 4.440		
2	Mounting Log	0.306inches ± 0.010	0.316 0.296		
3	Mounting Log	1.850inches ± 0.030	1.880 1.820		
4	Mounting Log	1.200inches ± 0.010	1.210 1.190		
5	Mounting Log	0.125inches ± 0.010	0.135 0.115		
6	Mounting Log	0.400inches ± 0.010	0.410 0.390		
7	Mounting Log	0.735inches ± 0.030	0.765 0.705		
8	Mounting Log	0.505inches + 0.005 - 0.000	0.510 0.505		
9	Mounting Log	0.380inches ± 0.030	0.410 0.350		
10	Mounting Log	3.700inches ± 0.005	3.705 3.695		
11	Mounting Log	0.375inches ± 0.010	0.385 0.365		
12	Mounting Log		0.760 0.740 0.262 0.257 0.410 0.350		

Plex 9/17/18 3:29 PM Dart.Gagnon.Michelle

Mounting Lug

PART NO: D3235-1
Serial No/Batch: S110872

Revision:
Description:
Change No:

Preloading

Mfg Date: 09/17/18
Job No: 180477



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

PURCHASE ORDER PO040086

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040086

PO Date: 6/1/18

Due Date: 7/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
JUN 01 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QS1005	Firmed	7/9/18	200 pcs	0 pcs	200 pcs	\$13.80/pcs	\$2,760.00
Line Item Note w/o 178494											
2	D3235-1P			Lug As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed	7/9/18	200 pcs	0 pcs	200 pcs	\$15.00/pcs	\$3,000.00
Line Item Note w/o 178500											
Grand Total:										\$5,760.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/1/18 1:22 PM dart.lavoie.chantal



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24041
Shipment Date: 17-Sep-2018
Ship Via:
Order Number: 1791
Order Date: 06/01/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040086
Terms: ?

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	44	44	0	0	EA	DART-D3235-1P Mounting Lug	A	1791-01

Rush!!!

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
44	D3235-1	Mounting Lug	A	101186	Unpainted	40086

DAS
38
9-09

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, September 17, 2018